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Revision Number 1

SECTION 1: Identification of the substance/mixture and of the company/undertaking**1.1. Product identifier****Product Code(s)** MB-SDS-NYLON EN**Product Name** NYLON**Denmark
PR No** N/A**Pure substance/mixture** Mixture**1.2. Relevant identified uses of the substance or mixture and uses advised against****Recommended Use** 3D Printing**Uses advised against** Do not use in printers where temperatures exceed 300 °C**1.3. Details of the supplier of the safety data sheet****Importer**
UltiMaker
Watermolenweg 2
4191 PN Geldermalsen-The
Netherlands**Manufacturer Address**
MakerBot Industries LLC
55 Water Street, 51st Floor New
York, NY 10041
USA
1 347 334 6800For further information, please contact**Company Phone Number** 1 347 334 6800
E-mail address product-compliance@ultimaker.com**1.4. Emergency telephone number****Emergency Telephone** +44 1235 239670 - Europe - Multi lingual response

Austria	Poison Information Centre (AT): +43-(0)1-406 43 43
Belgium	Poison Centre (BE): +32 70 245 245
Bulgaria	Poison Center (BG): +359 (0)2 9154 233
Croatia	Poison Control (CR): +385 1 2348 342
Czech Republic	Poison Control (CS): +420 224 919 293, +420 224 915 402
Denmark	Poison Control Hotline (DK): +45 82 12 12 12
Estonia	Poison Control (ET): 112, 16662, +372 7943 794
Finland	Poison Information Centre (FI): +358 9 471 977
France	ORFILA (FR): + 01 45 42 59 59
Greece	Poison Information Center (EL): +30 210 779 3777 Emergency Poison Centre telephone number, Aglaia Kyriakou Children's Hospital
Hungary	Poison Information Service (HU): +36 (06) 80 201-199
Ireland	+353 (0)1 809 2166 – public poisons information line
Italy	Poison Centre, Milan (IT): +39 02 6610 1029
Latvia	State Fire and Rescue Service, phone number: 112. State Toxicology Center, Poisoning and Drug Information Center, Hipokrāta 2, Riga, Latvia, LV-1079, phone number +371

	67042473
Lithuania	Poison Information Office (LT): 112, +370 (8)5 236 20 52, +370 (8)6 875 33 78
Netherlands	National Poisons Information Center (NVIC): 030-274 8888 (Only for the purpose of informing medical personnel in cases of acute intoxications)
Norway	Poisons Information (NO): + 47 22 591300
Portugal	Poison Information Centre (PT): +351 808 250 250
Slovakia	Poison Information Service (SK): +421 911 166066
Spain	Poison Information Service (ES): +34 91 562 04 20
Sweden	112 – ask for Poisons Information
Switzerland	Tox Info Suisse: 145, +41 44 251 51 51

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Regulation (EC) No 1272/2008

This mixture is classified as not hazardous according to regulation (EC) 1272/2008 [CLP]

2.2. Label elements

This mixture is classified as not hazardous according to regulation (EC) 1272/2008 [CLP]

Hazard statements

This mixture is classified as not hazardous according to regulation (EC) 1272/2008 [CLP]

2.3. Other hazards

If small particles are generated during further processing, handling, or by other means, combustible dust concentrations in air may form. See section 7 for more information. See section 8 for more information. No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.

SECTION 3: Composition/information on ingredients

3.1 Substances

Not applicable

3.2 Mixtures

Chemical name	EC No	CAS No	Weight-%	Classification according to Regulation (EC) No. 1272/2008 [CLP]	M FACTORS	Specific concentration limit (SCL)	REACH registration number
Carbon black	215-609-9	1333-86-4	0.3-1			-	No data available

Full text of H- and EUH-phrases: see section 16

Acute Toxicity Estimate

No information available

This product does not contain candidate substances of very high concern at a concentration $\geq 0.1\%$ (Regulation (EC) No. 1907/2006 (REACH), Article 59)

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation	Get medical attention. No hazards which require special first aid measures. Move to fresh air in case of accidental inhalation of vapours or decomposition products.
Eye contact	No hazards which require special first aid measures. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if symptoms occur.
Skin contact	No hazards which require special first aid measures. If skin irritation or rash occurs: Get medical advice/attention.
Ingestion	IF SWALLOWED: Rinse mouth thoroughly with water. Get immediate medical advice/attention.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms	Molten material may cause thermal burns. Not applicable.
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4.3. Indication of any immediate medical attention and special treatment needed

Note to doctors	Treat symptomatically.
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SECTION 5: Firefighting measures**5.1. Extinguishing media**

Suitable Extinguishing Media	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Large Fire	CAUTION: Use of water spray when fighting fire may be inefficient.
Unsuitable extinguishing media	Do not scatter spilled material with high pressure water streams.

5.2. Special hazards arising from the substance or mixture

Specific hazards arising from the chemical	No information available.
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5.3. Advice for firefighters

Special protective equipment and precautions for fire-fighters	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.
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SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Personal precautions	Ensure adequate ventilation.
For emergency responders	Use personal protection recommended in Section 8.

6.2. Environmental precautions

Environmental precautions	See Section 12 for additional Ecological Information.
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6.3. Methods and material for containment and cleaning up

Methods for containment Handle in accordance with good industrial hygiene and safety practice. Following product recovery, flush area with water.

Methods for cleaning up Take up mechanically, placing in appropriate containers for disposal.

Prevention of secondary hazards Handle in accordance with good industrial hygiene and safety practice.

6.4. Reference to other sections

Reference to other sections See section 8 for more information. See section 13 for more information.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advice on safe handling Ensure adequate ventilation.

General hygiene considerations Handle in accordance with good industrial hygiene and safety practice.

7.2. Conditions for safe storage, including any incompatibilities

Storage Conditions Keep tightly closed in a dry and cool place.

7.3. Specific end use(s)

SECTION 8: Exposure controls/personal protection

Exposure disclaimer No hazards are expected under normal use. Avoid generation of dust particles

8.1. Control parameters**Exposure Limits**

Chemical name	European Union	Austria	Belgium	Bulgaria	Croatia
Carbon black 1333-86-4	-	-	-	-	TWA: 3.5 mg/m ³ STEL: 7 mg/m ³
Chemical name	Cyprus	Czech Republic	Denmark	Estonia	Finland
Carbon black 1333-86-4	-	-	TWA: 3.5 mg/m ³	TWA: 3 mg/m ³	TWA: 3.5 mg/m ³ STEL: 7 mg/m ³
Chemical name	France	Germany	Germany MAK	Greece	Hungary
Carbon black 1333-86-4	TWA: 3.5 mg/m ³	-	-	-	TWA: 3 mg/m ³
Chemical name	Ireland	Italy	Italy REL	Latvia	Lithuania
Carbon black 1333-86-4	TWA: 3 mg/m ³ STEL: 15 mg/m ³	-	-	-	-
Chemical name	Luxembourg	Malta	Netherlands	Norway	Poland
Carbon black 1333-86-4	-	-	-	TWA: 3.5 mg/m ³ STEL: 7 mg/m ³	TWA: 4 mg/m ³
Chemical name	Portugal	Romania	Slovakia	Slovenia	Spain
Carbon black 1333-86-4	TWA: 3 mg/m ³	-	TWA: 2 mg/m ³ TWA: 10 mg/m ³	-	TWA: 3.5 mg/m ³
Chemical name	Sweden		Switzerland		United Kingdom
Carbon black 1333-86-4	NGV: 3 mg/m ³		-		TWA: 3.5 mg/m ³ STEL: 7 mg/m ³

Biological occupational exposure This product, as supplied, does not contain any hazardous materials with biological limits

limits	established by the region specific regulatory bodies.
Derived No Effect Level (DNEL)	No information available.
Predicted No Effect Concentration (PNEC)	No information available.
8.2. Exposure controls	
Engineering controls	If dust is generated during further processing provide exhaust ventilation.
Personal protective equipment	
Eye/face protection	No special protective equipment required.
Skin and body protection	When handling hot material, use heat resistant gloves. Protective clothing conforms to Standard EN ISO 6529.
Respiratory protection	Minimise dust generation and accumulation.
General hygiene considerations	Handle in accordance with good industrial hygiene and safety practice.
Environmental exposure controls	No information available.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Solid
Appearance	Monofilament
Colour	Black
Odour	No information available.
Odour threshold	No information available

Property	Values	Remarks • Method
Melting point / freezing point	No data available	None known
Boiling point / boiling range	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limit in Air		None known
Upper flammability limit:	No data available	
Lower flammability limit	No data available	
Flash point	No data available	None known
Autoignition temperature	No data available	None known
Decomposition temperature		None known
pH	No data available	None known
pH (as aqueous solution)	No data available	None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	None known
Water solubility	No data available	None known
Solubility(ies)	No data available	None known
Partition coefficient	No data available	None known
Vapour pressure	No data available	None known
Relative density	No data available	None known
Bulk density	No data available	
Liquid Density	No data available	
Vapour density	No data available	None known
Particle characteristics		
Particle Size	No information available	
Particle Size Distribution	No information available	

9.2. Other information**SECTION 10: Stability and reactivity****10.1. Reactivity**

Reactivity Stable under recommended storage conditions.

10.2. Chemical stability

Stability Stable under normal conditions.

Explosion data

Sensitivity to mechanical impact None.

Sensitivity to static discharge Fine dust dispersed in air, in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard.

10.3. Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

10.4. Conditions to avoid

Conditions to avoid None known based on information supplied.

10.5. Incompatible materials

Incompatible materials None known based on information supplied.

10.6. Hazardous decomposition products

Hazardous decomposition products None known based on information supplied.

SECTION 11: Toxicological information**11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008****Information on likely routes of exposure****Product Information**

Inhalation Specific test data for the substance or mixture is not available.

Eye contact Specific test data for the substance or mixture is not available.

Skin contact Specific test data for the substance or mixture is not available.

Ingestion Specific test data for the substance or mixture is not available.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms No information available.

Acute toxicity

Numerical measures of toxicity

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Carbon black	> 15400 mg/kg > 15400 mg/kg (Rat)	-	> 4.6 mg/m ³ (Rat) 4 h

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation No information available.

Serious eye damage/eye irritation No information available.

Respiratory or skin sensitisation No information available.

Germ cell mutagenicity No information available.

Carcinogenicity No information available.

Reproductive toxicity No information available.

STOT - single exposure No information available.

STOT - repeated exposure No information available.

Aspiration hazard No information available.

11.2. Information on other hazards**11.2.1. Endocrine disrupting properties**

Endocrine disrupting properties No information available.

11.2.2. Other information

Other adverse effects No information available.

SECTION 12: Ecological information

12.1. Toxicity

Ecotoxicity The environmental impact of this product has not been fully investigated.

Unknown aquatic toxicity Contains 0 % of components with unknown hazards to the aquatic environment.

12.2. Persistence and degradability

Persistence and degradability Not readily biodegradable.

12.3. Bioaccumulative potential

Bioaccumulation There is no data for this product.

12.4. Mobility in soil

Mobility in soil No information available.

12.5. Results of PBT and vPvB assessment

PBT and vPvB assessment No information available.

12.6. Endocrine disrupting properties

Endocrine disrupting properties No information available.

12.7. Other adverse effects

No information available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste from residues/unused products Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Not applicable.

SECTION 14: Transport information

IATA

14.1 UN number or ID number	Not regulated
14.2 UN proper shipping name	Not regulated
14.3 Transport hazard class(es)	Not regulated
14.4 Packing group	Not regulated
14.5 Environmental hazards	Not applicable
14.6 Special precautions for user	
Special Provisions	None

IMDG

14.1 UN number or ID number	Not regulated
14.2 UN proper shipping name	Not regulated
14.3 Transport hazard class(es)	Not regulated
14.4 Packing group	Not regulated
14.5 Environmental hazards	Not applicable
14.6 Special precautions for user	
Special Provisions	None
14.7 Maritime transport in bulk according to IMO instruments	No information available

RID

14.1 UN number or ID number	Not regulated
14.2 UN proper shipping name	Not regulated
14.3 Transport hazard class(es)	Not regulated
14.4 Packing group	Not regulated
14.5 Environmental hazards	Not applicable
14.6 Special precautions for user	

Special Provisions None

ADR

14.1 UN number or ID number Not regulated
 14.2 UN proper shipping name Not regulated
 14.3 Transport hazard class(es) Not regulated
 14.4 Packing group Not regulated
 14.5 Environmental hazards Not applicable
 14.6 Special precautions for user

Special Provisions None

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations

France

Occupational Illnesses (R-463-3, France)

Chemical name	French RG number
Carbon black 1333-86-4	RG 16,RG 16bis

European Union

Take note of Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work.

Authorisations and/or restrictions on use:

This product contains one or more substance(s) subject to restriction (Regulation (EC) No. 1907/2006 (REACH), Annex XVII)

Chemical name	Restricted substance per REACH Annex XVII	Substance subject to authorisation per REACH Annex XIV
Carbon black - 1333-86-4	75.	-

Persistent Organic Pollutants

Not applicable

Ozone-depleting substances (ODS) regulation (EC) 1005/2009

Not applicable

15.2. Chemical safety assessment

Chemical Safety Report No information available

SECTION 16: Other information

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend

SVHC: Substances of Very High Concern for Authorisation:

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation
+	Sensitisers		

Classification procedure	
Classification according to Regulation (EC) No. 1272/2008 [CLP]	Method Used
Acute oral toxicity	Calculation method
Acute dermal toxicity	Calculation method
Acute inhalation toxicity - gas	Calculation method
Acute inhalation toxicity - vapour	Calculation method
Acute inhalation toxicity - dust/mist	Calculation method
Skin corrosion/irritation	Calculation method
Serious eye damage/eye irritation	Calculation method
Respiratory sensitisation	Calculation method
Skin sensitisation	Calculation method
Mutagenicity	Calculation method
Carcinogenicity	Calculation method
Reproductive toxicity	Calculation method
STOT - single exposure	Calculation method
STOT - repeated exposure	Calculation method
Acute aquatic toxicity	Calculation method
Chronic aquatic toxicity	Calculation method
Aspiration hazard	Calculation method
Ozone	Calculation method

Key literature references and sources for data used to compile the SDS

Agency for Toxic Substances and Disease Registry (ATSDR)
 U.S. Environmental Protection Agency ChemView Database
 European Food Safety Authority (EFSA)
 European Chemicals Agency (ECHA) Committee for Risk Assessment (ECHA_RAC)
 European Chemicals Agency (ECHA) (ECHA_API)
 EPA (Environmental Protection Agency)
 Acute Exposure Guideline Level(s) (AEGl(s))
 U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act
 U.S. Environmental Protection Agency High Production Volume Chemicals
 Food Research Journal
 Hazardous Substance Database
 International Uniform Chemical Information Database (IUCLID)
 National Institute of Technology and Evaluation (NITE)
 Australian National Industrial Chemicals Notification and Assessment Scheme (NICNAS)
 NIOSH (National Institute for Occupational Safety and Health)
 National Library of Medicine's ChemID Plus (NLM CIP)
 National Library of Medicine's PubMed database (NLM PUBMED)
 National Toxicology Program (NTP)
 New Zealand's Chemical Classification and Information Database (CCID)
 Organisation for Economic Co-operation and Development Environment, Health, and Safety Publications
 Organisation for Economic Co-operation and Development High Production Volume Chemicals Programme
 Organisation for Economic Co-operation and Development Screening Information Data Set
 World Health Organization

Revision Date 16-May-2022

This material safety data sheet complies with the requirements of Regulation (EC) No. 1907/2006

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