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Revision Number 1

Section 1: Identification: Product identifier and chemical identity

Product identifier

Product Name MB-SDS-ABS_CF
Product Code(s) MB-SDS-ABS_CF UE U

Other means of identification

Pure substance/mixture Mixture

Recommended use of the chemical and restrictions on use

Recommended Use Additive manufacturing
Uses advised against Do not use in printers where temperatures exceed 300°C

Details of manufacturer or importer

Importer Objective3D Pty Ltd 33-35 Yazaki Way Carrum Downs, 3201 Victoria, Australia Phone: +613 9785 2333 Local: +1300 559 454 Fax: +613 9785 2322	Importer TCL Hofmann VIC - Braeside 150 Woodlands Drive Braeside VIC 3195 Australia Phone: +613 8586 2900 Fax: +613 9580 8322
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For further information, please contact

E-mail address info@Stratasys.com

Emergency telephone number

Emergency telephone number +61 2 8014 4558 - Australia - English Language response 24/7

Section 2: Hazard(s) identification

GHS Classification

Not a dangerous substance or mixture according to the Globally Harmonised System (GHS)

Label elements

Not a dangerous substance or mixture according to the Globally Harmonised System (GHS)

Other hazards which do not result in classification

No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required. If small particles are generated during further processing, handling, or by other means, combustible dust concentrations in air may form. See section 7 for more information. See section 8 for more information.

Section 3: Composition and information on ingredients, in accordance with Schedule 8

Substance

Not applicable

Mixture

Chemical name	CAS No	Weight-%
Non-hazardous ingredients	Proprietary	Balance

Section 4: First aid measures

Description of first aid measures

Inhalation	Remove to fresh air.
Eye contact	Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a doctor.
Skin contact	Wash skin with soap and water when in contact with molten residues.
Ingestion	Drink plenty of water. Do not induce vomiting without medical advice. Call a doctor immediately.

Most important symptoms and effects, both acute and delayed

Symptoms None known.

Indication of any immediate medical attention and special treatment needed

Note to doctors Treat symptomatically.

Section 5: Firefighting measures

Suitable Extinguishing Media

Suitable Extinguishing Media Foam. Water. Carbon dioxide (CO₂). Dry chemical. Alcohol resistant foam.

Unsuitable extinguishing media None known.

Specific hazards arising from the chemical

Specific hazards arising from the chemical None known.

Special protective actions for fire-fighters

Special protective equipment for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

Section 6: Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions	Use personal protective equipment as required. Avoid contact with skin and eyes. Remove all sources of ignition. Sweep up to prevent slipping hazard.
For emergency responders	Use personal protection recommended in Section 8.

Environmental precautions

Environmental precautions Do not flush into surface water or sanitary sewer system. Keep out of waterways.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Pick up and transfer to properly labelled containers.

Precautions to prevent secondary hazards

Prevention of secondary hazards Prevent dust cloud. Avoid dust accumulation in enclosed space. May form combustible dust concentrations in air if small particles are generated during further processing, handling or by other means. Remove all sources of ignition.

Section 7: Handling and storage, including how the chemical may be safely used

Precautions for safe handling

Advice on safe handling Use personal protection equipment. Avoid contact with skin and eyes, when handling melted filament. If small particles are generated during further processing, handling, or by other means, combustible dust concentrations in air may form. Use respirator.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place.

Incompatible materials Oxidising agent. Strong bases.

Section 8: Exposure controls and personal protection

Control parameters

Exposure Limits This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

Appropriate engineering controls

Engineering controls If dust is generated during further processing provide exhaust ventilation.

Individual protection measures, such as personal protective equipment

Eye/face protection Goggles. Safety glasses with side-shields.

Skin and body protection Impervious clothing.

Respiratory protection Minimise dust generation and accumulation. Wear respiratory protection.

Environmental exposure controls No information available.

Section 9: Physical and chemical properties

Information on basic physical and chemical properties

Physical state	Solid
Appearance	Monofilament
Odour	Slight.

Colour Black
Odour threshold Not applicable

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	Not applicable	Not applicable
Melting point / freezing point	160 Not applicable / °C 320 °F	Not applicable
Boiling point / boiling range	°C / Not applicable °F	Not applicable
Flash point	No data available	None known
Evaporation rate	Not applicable	Not applicable
Flammability (solid, gas)	Not applicable	Not applicable
Flammability Limit in Air		None known
Upper flammability limit:	Not applicable	
Lower flammability limit	Not applicable	
Vapour pressure	Not applicable	None known
Vapour density	Not applicable	Not applicable
Relative density	1.0972	Not applicable
Water solubility	Insoluble in water	
Solubility in other solvents	No data available	Not applicable
Partition coefficient	Not applicable	Not applicable
Autoignition temperature	Not applicable °C / °F	Not applicable
Decomposition temperature	430 °C / 806 °F	Not applicable
Kinematic viscosity	Not applicable	Not applicable
Dynamic viscosity	Not applicable	Not applicable

<u>Other information</u>	
Softening point	No information available
Molecular weight	No information available
VOC Content (%)	No information available
Liquid Density	No information available
Bulk density	No information available
Particle Size	No information available
Particle Size Distribution	No information available

Section 10: Stability and reactivity

Reactivity

Reactivity None under normal use conditions.

Chemical stability

Stability Stable under normal conditions.

Explosion data

Sensitivity to Mechanical Impact None.

Sensitivity to Static Discharge None.

Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

Conditions to avoid

Conditions to avoid Excessive heat. To avoid thermal decomposition, do not overheat.

Incompatible materials

Incompatible materials Oxidising agent. Strong bases.

Hazardous decomposition products

Hazardous decomposition products Burning produces obnoxious and toxic fumes. Carbon monoxide. Carbon dioxide (CO₂). Aldehydes.

Section 11: Toxicological information

Acute toxicity

Information on likely routes of exposure

Product Information

Inhalation	Specific test data for the substance or mixture is not available.
Eye contact	Specific test data for the substance or mixture is not available.
Skin contact	Specific test data for the substance or mixture is not available.
Ingestion	Specific test data for the substance or mixture is not available

Symptoms None known.

Numerical measures of toxicity - Product Information

Unknown acute toxicity No information available
 15.7 % of the mixture consists of ingredient(s) of unknown acute oral toxicity
 15.7 % of the mixture consists of ingredient(s) of unknown acute dermal toxicity
 15.7 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (gas)
 15.7 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (vapour)
 15.7 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (dust/mist)

Component Information

See section 16 for terms and abbreviations

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation	No information available.
Serious eye damage/eye irritation	No information available.
Respiratory or skin sensitisation	No information available.
Germ cell mutagenicity	No information available.
Carcinogenicity	No information available.
Reproductive toxicity	No information available.
STOT - single exposure	No information available.
STOT - repeated exposure	No information available.
Aspiration hazard	No information available.

Section 12: Ecological information

Ecotoxicity

Ecotoxicity

Persistence and degradability

Persistence and degradability No information available.

Bioaccumulative potential

Bioaccumulation No information available.

Mobility

Mobility in soil No information available.

Mobility No information available.

Other adverse effects

Other adverse effects No information available.

Section 13: Disposal considerations**Disposal methods**

Waste from residues/unused products Dispose of waste in accordance with environmental legislation. Dispose of in accordance with local regulations.

Contaminated packaging Do not reuse empty containers.

Section 14: Transport information**ADG** Not regulated**IATA** Not regulated**IMDG** Not regulatedTransport in bulk according to Annex II of MARPOL and the IBC Code
No information available**Section 15: Regulatory information****Safety, health and environmental regulations/legislation specific for the substance or mixture****National regulations****Australia**

See section 8 for national exposure control parameters

International Inventories

TSCA	Complies
DSL/NDSL	No information available
ENCS	Complies
IECSC	Complies
KECL	Complies
PICCS	No information available
AIIC	Complies

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AIIC - Australian Inventory of Industrial Chemicals

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

Section 16: Any other relevant information

Prepared By TSCA;
http://iaspub.epa.gov/sor_internet/registry/substreg/searchandretrieve/searchbylist/search.d
 IECSC; <http://cciss.cirs-group.com/>
 EU Regulation 1272/2008
 TOMES-LOLI@; <http://www.rightanswerknowledge.com/loginRA.asp>
 UN Recommendations on the transport of dangerous goods 19th Edition
 IARC Monographs on the Evaluation of Carcinogenic Risks to Humans;
<http://monographs.iarc.fr>
 ECHA CHEM;
<http://echa.europa.eu/web/guest/information-on-chemicals/registered-substances>
 OECD SIDS; <http://webnet.oecd.org/Hpv/UI/Search.aspx>
 EPA; <http://www.epa.gov/iris>
 EPISUITE Program ver.4.1
 NIOSH (The National Institute for Occupational Safety and Health)
 ACGIH (American Conference of Governmental Industrial Hygienists)
 Waste Control Act enforcement regulation attached [1]
 National chemicals information systems; <http://ncis.nier.go.kr>
 Korea National Fire Agency-Korea dangerous material inventory management system;
<http://hazmat.mpss.kfi.or.kr/material.do>
 Korea Ministry of Employment and Labor Public Notice No. 2020-130
 Korea Ministry of Employment and Labor Public Notice No. 2020-48

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Revision Note

The symbol (*) in the margin of this SDS indicates that this line has been revised.

Key or legend to abbreviations and acronyms used in the safety data sheet**Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION**

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation
C	Carcinogen		

Disclaimer

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End of Safety Data Sheet